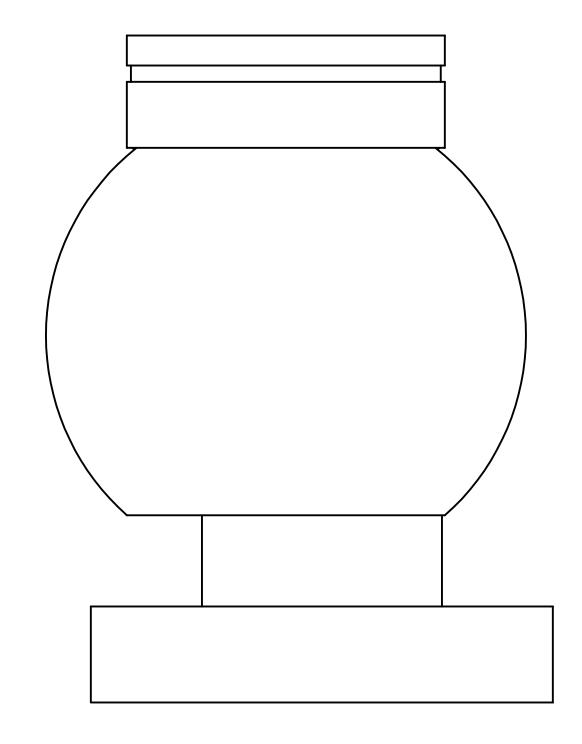
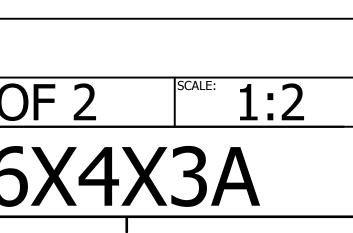


				C	VD	08-19-11	UPD	ATED VIE	W
				B	GDS	8-1-11	ADD	ED MARK	ING PRES
				A	VD	03-22-11	ADD	ED PART	TO SYST
				REV	BY	DATE	DES	<u>CRIPTION</u>	
	UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	VD			ALCO	PROD		
	FRACTIONAL: $\pm 1/10$	5		4				Haza	rsolve
	X.XX: ±.03	CHECKED BY:	VD	PART NAME:				v	
			VD	ITQ	DF	MANT	- 01	_D 6"X	′4''
	X.XX: $\pm .01!$	PROTOTYPE BY:		' '					⊾ ∎
	ANGULAR: $\pm 1^{\circ}$								
	DEBURR ALL SHARP EDGES.	PROTOTYPE DATE:	5/27/2010	MATERIAL:					
	ALL MACHINED SURFACES TO]	SA	LCO P	L		
	HAVE A 125 RMS FINISH UNLES NOTED OTHERWISE.	APPROVED FOR PRODUCTION BY:	VD	PROJECT #:	10	0519		SHE	^{ET #:} 1 0
	THIRD ANGLE PROJECTION			DRAWING #:				PART #:	
ON T.		PRODUCTION DATE:	7/22/2011	E	28	8850		HSP	M6

- 24X (Ø3/4)

3X (Ø7 1/2)



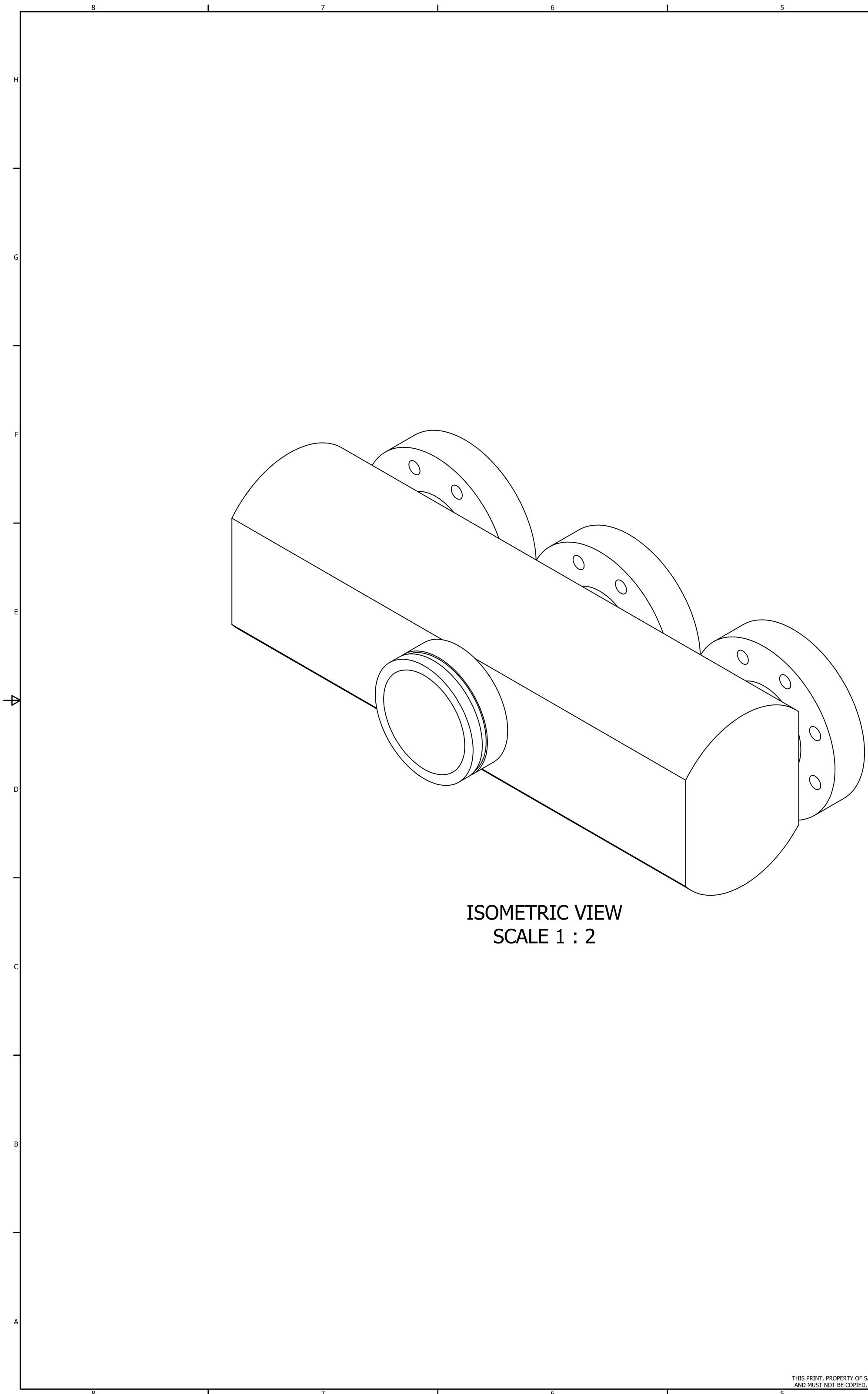


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ESSURE NOTE STEM.

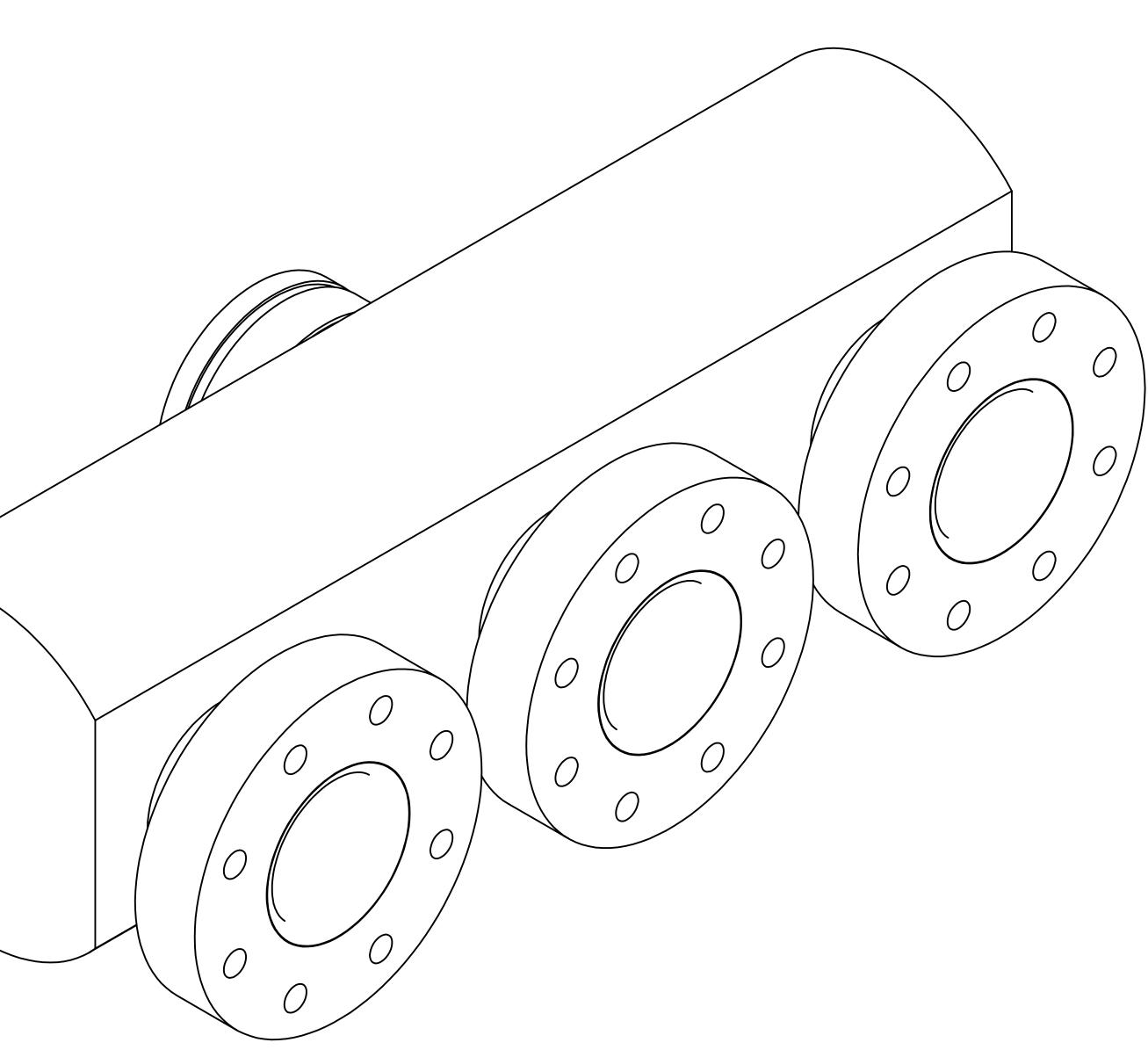
D BG 8-16-12 REMOVED A28853 FROM THE BOM

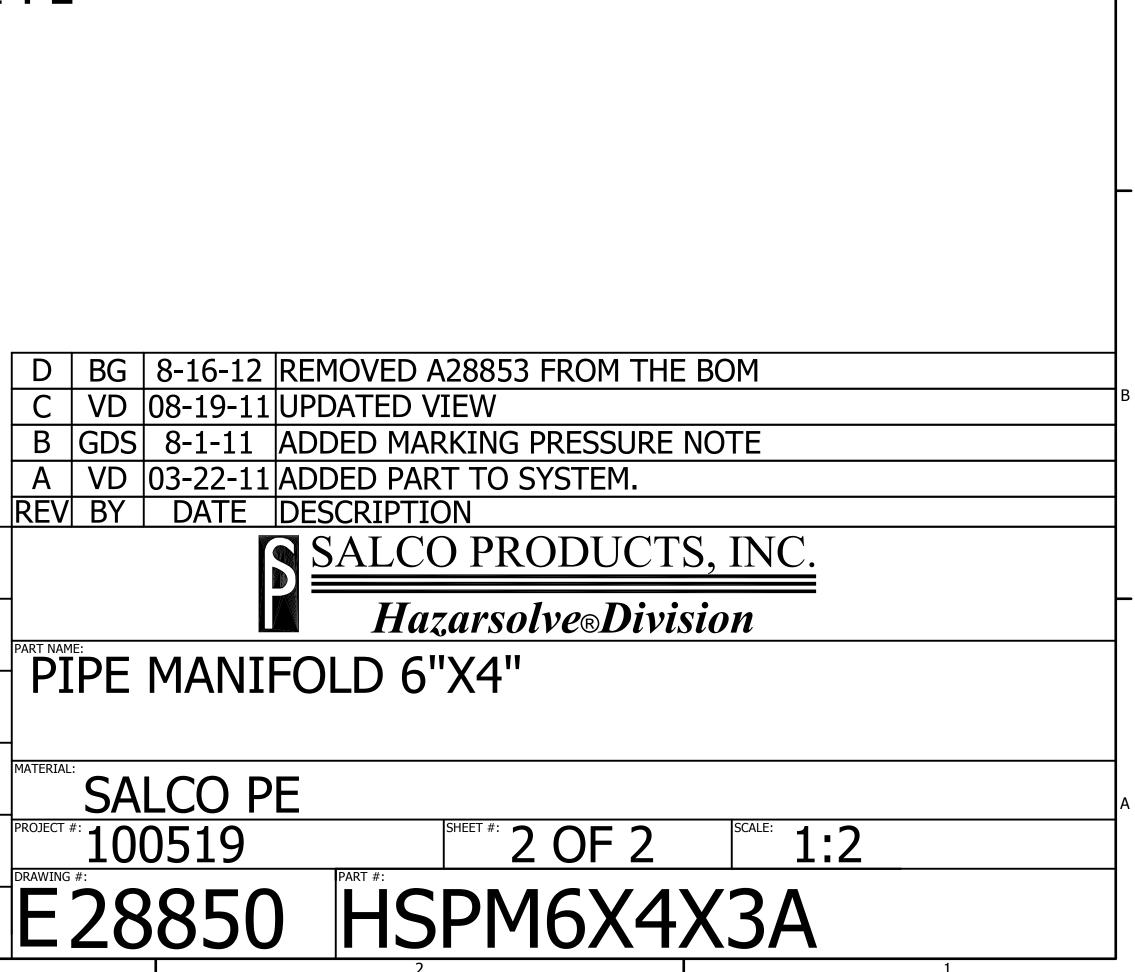
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					C	VD	08-19-11	UPD	ATED V	IEW	
					В	GDS	8-1-11	ADD	DED MAR	KING P	'RES
					Α	VD	03-22-11	ADD	DED PAR	T TO S	YST
					REV	BY	DATE	DES	CRIPTIC	<u>)N</u>	
	UNLESS OTHERWISE SI DIMENSIONAL TOLER	-	DRAWN BY:	VD				ALCO	<u>) PRC</u>)D	
	FRACTIONAL:	$\pm 1/16$			-				Uar	arsol	1100
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					P	PF	MANI	FO	I D 6"	X4"	
			PROTOTYPE BY:	VD	• •						
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	DEBURR ALL SHARP ALL MACHINED SURF	FACES TO SH UNLESS	PROTOTYPE DATE:	5/27/2010	MATERIAL		LCO P	Έ			
	HAVE A 125 RMS FINIS		APPROVED FOR		PROJECT	<i>II</i>				SHEET #:	
	NOTED OTHERWISE.		PRODUCTION BY:	VD			0519			<u> </u>	U
					DRAWING				PART #:		
ол		+	PRODUCTION DATE:	7/22/2011		ノと	14 38		HS	ЧМ	h
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ISOMETRIC VIEW SCALE 1:2





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